

Date: Wednesday, 2/15/2006 3:46:51 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PAD		
Job Number	: 25846		Part Number	: D31955		
Estimate Number	: 11203		Drawing Number	: D3195 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 2/15/2006	S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 2/28/2006		
Previous Run	: 25489		Qty:	10	Um:	Each
Written By	: SEE COMMENT BELOW					
Checked & Approved By	: KJ 06.02.16					
Comment	: Est Rev:A New Issue 05-12-05 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3195	Neoprene 1/8" thick
Comment: Qty.: 0.0099 sf(s)/Unit Total : 0.0987 sf(s) Make from D3195 Neoprene 1/8" thick Material:Neoprene 1/8" thick Batch: B20359		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut & Punch as per Dwg D3195		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: GA		
5.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21		

Job Completion



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 26/02/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

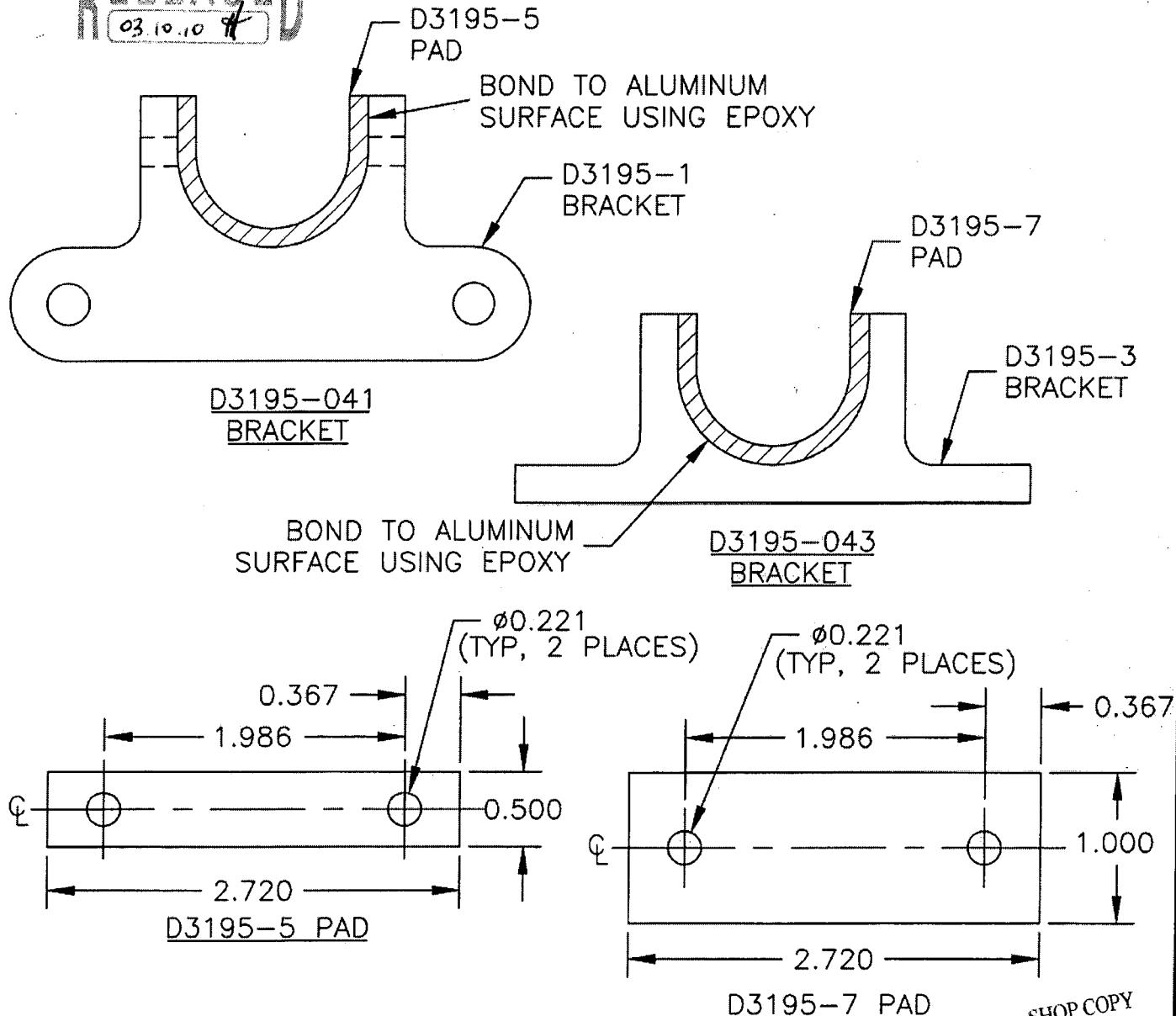
NOTE: Date & initial all entries

DART

DESIGN	CP	DRAWN BY	CP
CHECKED	#	APPROVED	#
DATE	03.06.23	TITLE	BRACKET

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADADRAWING NO.
D3195REV. A
SHEET 1 OF 3SCALE
1:1

A 03.06.23 NEW ISSUE

RELEASED
03.10.10 #**D3195-5 & D3195-7 PAD**

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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WITHOUT NOTICE

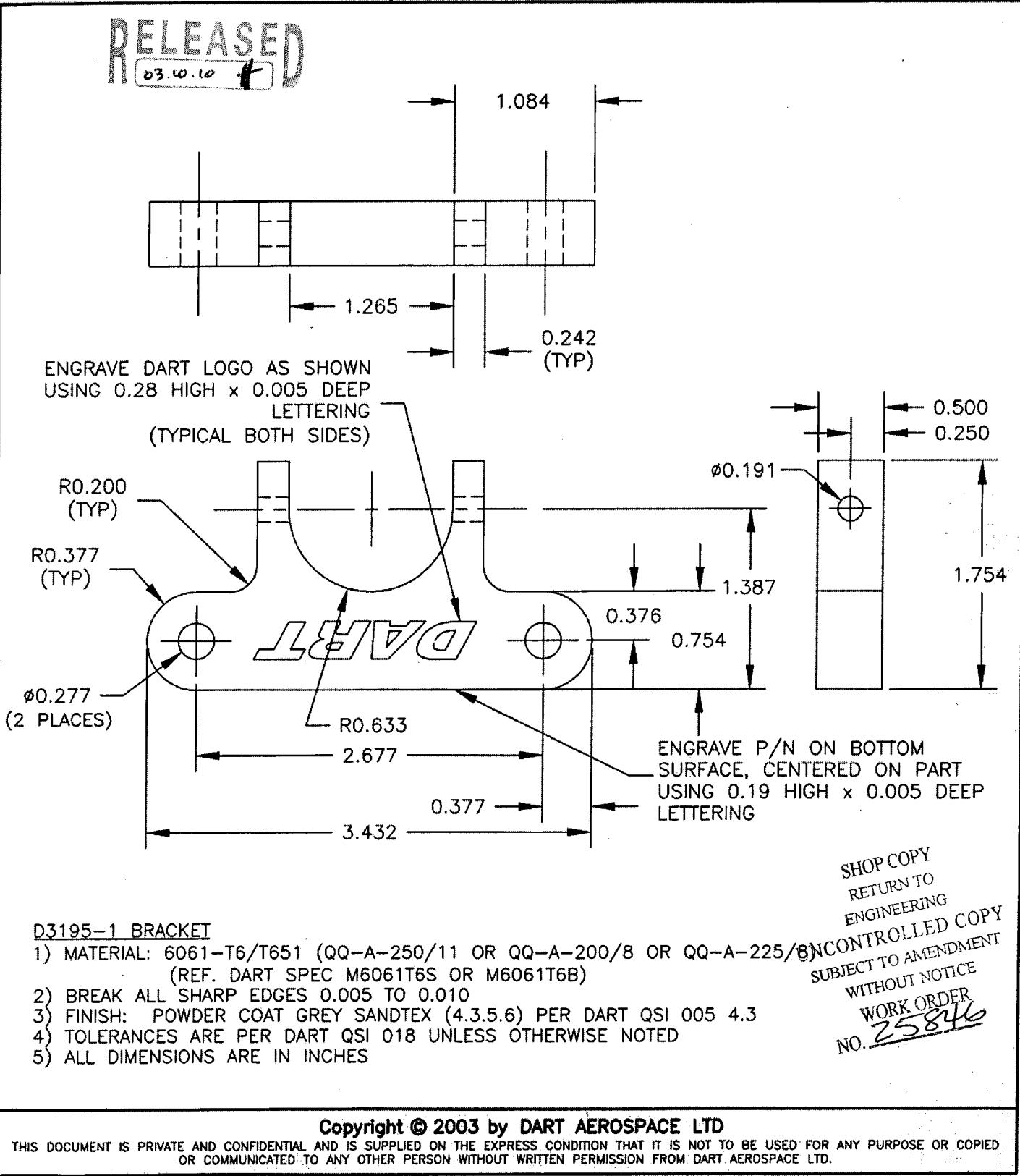
WORK ORDER
NO. 25846

DART

DESIGN	GP	DRAWN BY	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	✓	APPROVED	✓	DRAWING NO. D3195 REV. A SHEET 2 OF 3
DATE	03.06.23			TITLE BRACKET SCALE 1:1

RELEASED

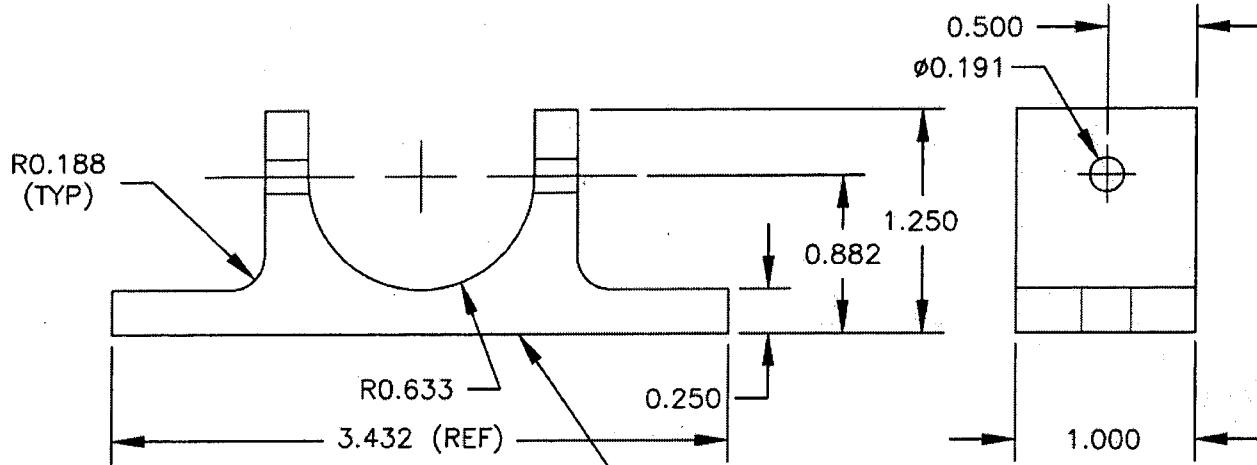
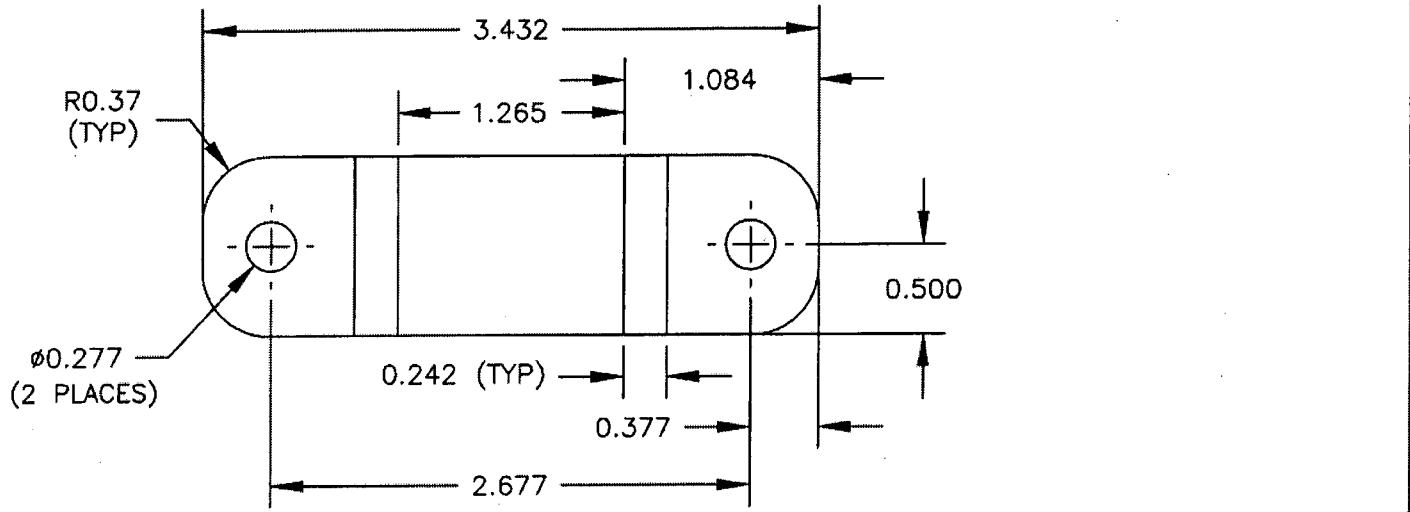
03.10.10



DART

COPY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3195	SHEET 3 OF 3
DATE	TITLE	BRACKET	SCALE
03.06.23			1:1



RELEASED
03.10.10

ENGRAVE P/N ON BOTTOM SURFACE, CENTERED ON PART USING 0.19 HIGH x 0.005 DEEP LETTERING

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WORK ORDER
NO. 25846

D3195-3 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES